


Boatman

MARINE CANVAS

YOUR BOAT IS READY!

Mike Boatman



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**OKLAHOMA HAS OVER 200 LAKES
WITH OVER 11,000 LAKESHORE MILES**

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**OKLAHOMA HAS OVER 200 LAKES
WITH OVER 11,000 LAKESHORE MILES
YES...OKLAHOMA HAS BOATS!**



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- 30 years
- 3000 trailerable custom boat covers



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- 30 years
 - 3000 trailerable custom boat covers
- Great News!**

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- 30 years
 - 3000 trailerable custom boat covers
- Great News!**
- It requires:

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- 30 years
- 3000 trailerable custom boat covers

Great News!

It requires:
NO Technology!



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- 30 years
- 3000 trailerable custom boat covers

Great News!

It requires:
NO Technology!
NO Patterning!



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All you need is 4 basic tools
you already have.

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All you need is 4 basic tools
you already have.

1. Sewing machine
2. Scissors
3. Tape measure
4. Pencil/grease pencil

That's All!

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Ohw*
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Boat Covers

Date: _____
 Name: _____
 Phone#: _____
 Boat Year/Make/Model: _____
 Material: ~~_____~~ 100% Acrylic Other _____
 Color: _____
 Details:
 Full Cover or Snap Cover
 Draw rope w/ratchet or 1" 3 panel webbing w/ratchet
 Ratchet Pouch Qty: _____ Location: Drivers or Passenger or Both
 Buckles and Straps: Yes or NO
 Motor Bag: Attached or Unattached or None
 Plastic Vent Caps: Yes or No Qty: _____
 Cleat Flaps or Gas Flap: Yes or No Qty: _____ Location: _____
 Support Poles Qty: _____

Notes:

Initial _____

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BOAT PREP

1. Tie off center line with 1/8" black rope, back to front.



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BOAT PREP

1. Tie off center line with 1/8" black rope, back to front.
2. Custom cut support poles, 7/8" aluminum .65 thickness.



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3. Tape on poles, 5' to 6' apart.



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BOAT PREP

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3. Tape on poles, 5' to 6' apart.
4. Tie off support poles from left to right. Keeps poles centered.



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BOAT PREP

1. Tie off center line with 1/8" black rope, back to front.
2. Custom cut support poles, 7/8" aluminum .65 thickness.
3. Tape on poles, 5' to 6' apart.
4. Tie off support poles from left to right. Keeps poles centered.
5. Tape off boat cover sections every 59" from back to front.



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A man in a black hoodie and jeans is measuring the width of a pontoon boat section in a workshop. The boat has "Voyager" written on it in yellow script and "OK 7267 80" in black. A blue sticker with "©2025" is visible. The workshop has a white wall, a red ladder, and a fan.

1. Measure width of each section.




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A man in a black hoodie and jeans is measuring the width of a pontoon boat section in a workshop. The boat has "Voyager" written on it in yellow script and "OK 7267 80" in black. A blue sticker with "©2025" is visible. The workshop has a white wall, a red ladder, and a fan.

1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.



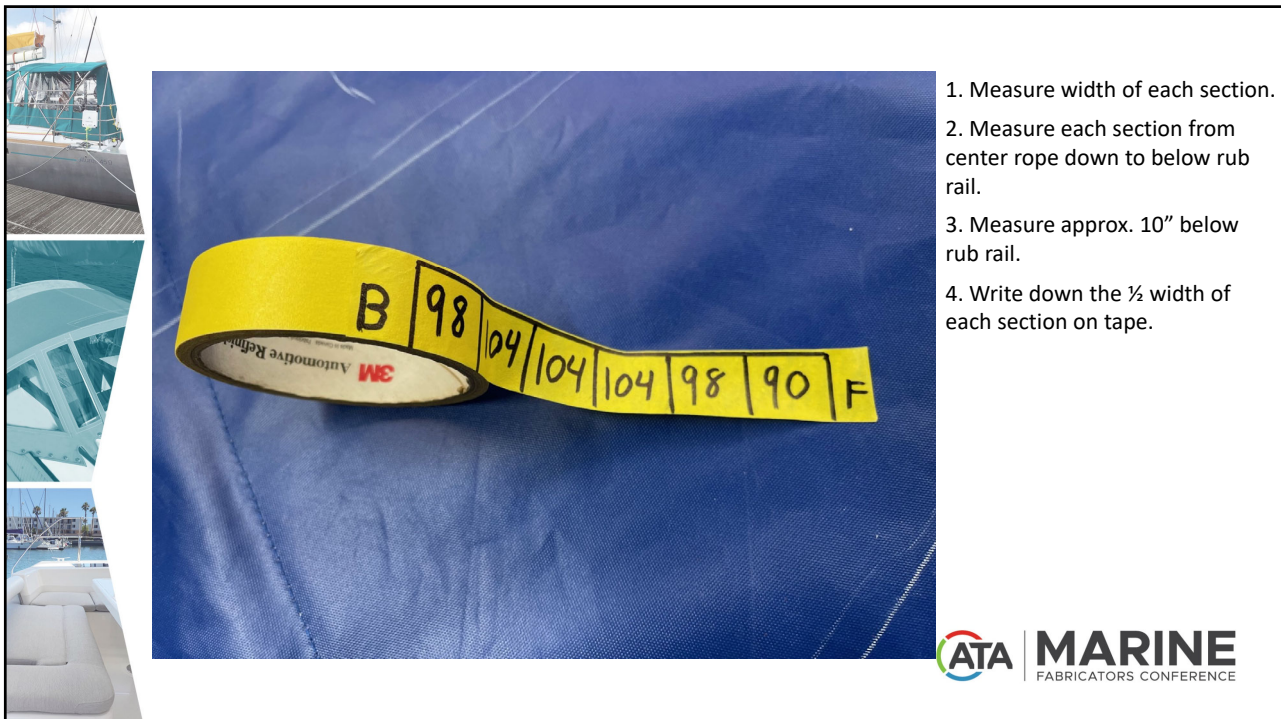
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1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.
3. Measure approx. 10" below rub rail.



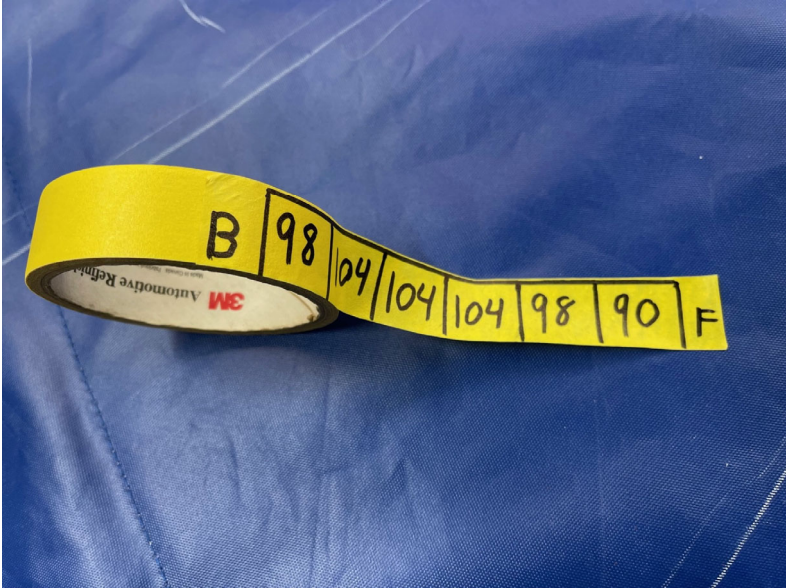
29




1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.
3. Measure approx. 10" below rub rail.
4. Write down the 1/2 width of each section on tape.



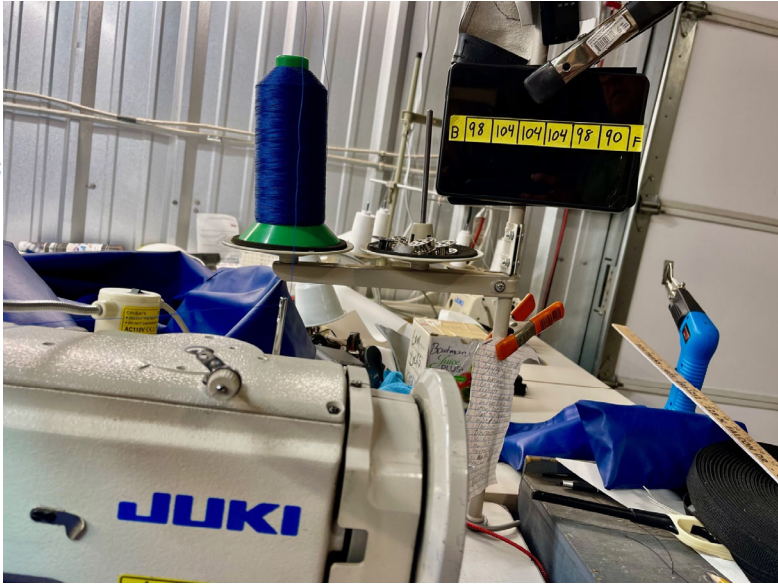
30




1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.
3. Measure approx. 10" below rub rail.
4. Write down the ½ width of each section on tape.
5. Transfer measurements from tape to the iPad at the automated sewing station.



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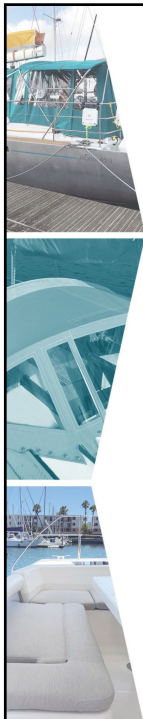
32



1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.
3. Measure approx. 10" below rub rail.
4. Write down the $\frac{1}{2}$ width of each section on tape.
5. Transfer measurements from tape to the iPad at the automated sewing station.
6. Sew panels using $\frac{3}{4}$ " seam then top stitched.



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1. Measure width of each section.
2. Measure each section from center rope down to below rub rail.
3. Measure approx. 10" below rub rail.
4. Write down the $\frac{1}{2}$ width of each section on tape.
5. Transfer measurements from tape to the iPad at the automated sewing station.
6. Sew panels using $\frac{3}{4}$ " seam then top stitched.
7. Be sure to mark center of panels on top side of material



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Tailoring Time

3 Fastening Options Depending On Rub Rail

1. 3' Pins – Pin Into Rubber Rub Rail
2. Clamps
3. 1" Buckle and 1" Webbing – 10' Long



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Tailoring Time

3 Fastening Options Depending On Rub Rail

1. 3' Pins – Pin Into Rubber Rub Rail
2. Clamps
3. 1" Buckle and 1" Webbing – 10' Long

Start pinning cover down from front to back then side to side.

Make sure material is centered on center rope line.



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Tailoring Time

4 Basic Pleats

1. Vertical Pleats
2. Horizontal Pleats
3. Concave Pleats
4. Compound Pleats



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Tailoring Time

Mark all pleats and sharp areas that need to be reinforced

Mark buckle and straps, cleat flaps, ratchet pouch, etc...



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Tailoring Time

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Tailoring Time

Mark all pleats and sharp areas that need to be reinforced

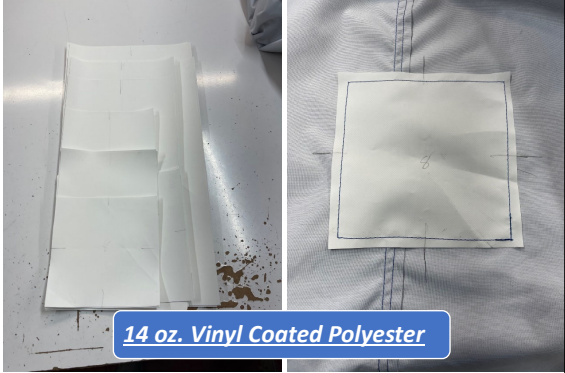
Mark buckle and straps, cleat flaps, ratchet pouch, etc...



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*Remove all pins, clamps and straps.
 *Before taking cover off boat trace all reinforcement areas on the back side of the cover material.
 *Draw targets and create a list of the different sizes of reinforcements.




14 oz. Vinyl Coated Polyester



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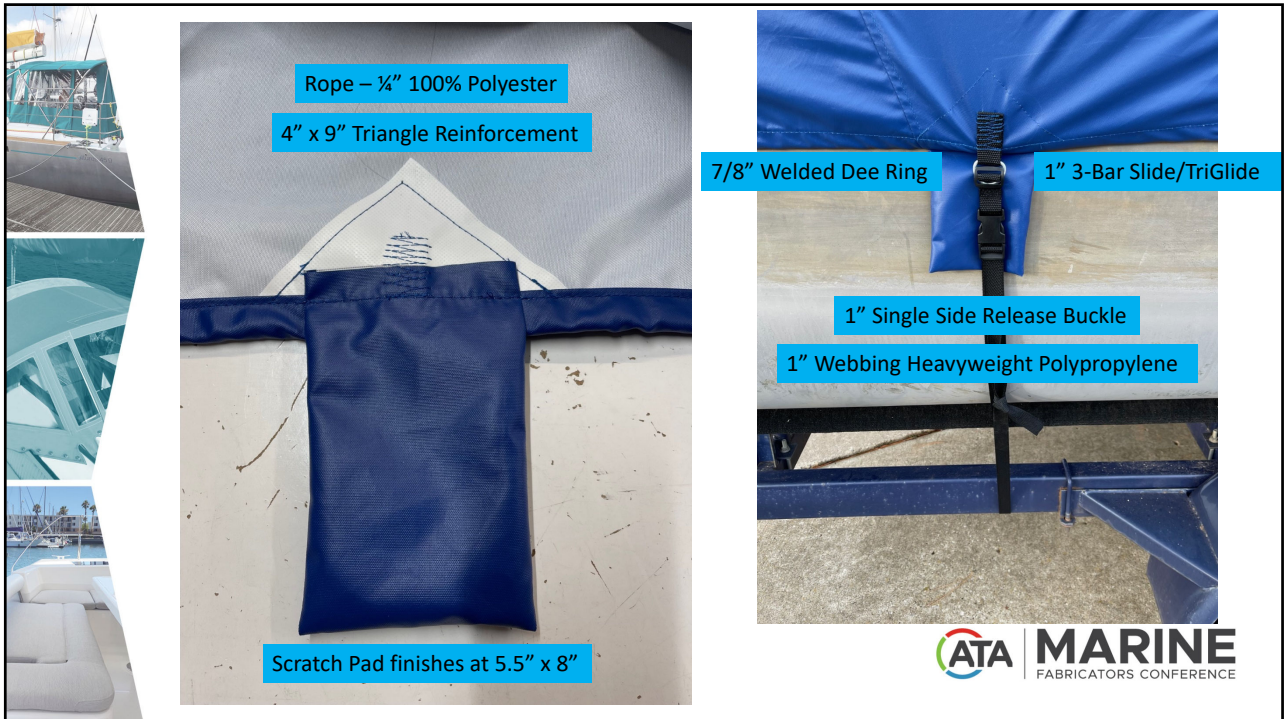
1. Sew on all reinforcements
2. Take ruler and draw nice straight edge on all vertical pleats
3. Sew all pleats, double stitch
4. Thread: Bonded Polyester
5. PTFE thread used only for UP SELLING



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FEW MINUTES FOR Q & A...

THEN ONE FINAL IMPORTANT POINT



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1987 Condor Jet Boat 20 ft

Customer wanted 2 things

1. Single stripe down the middle
2. Soft material to protect custom paint



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1987 Condor Jet Boat 20 ft

Customer wanted 2 things

1. Single stripe down the middle
2. Soft material to protect custom paint

W k lv#vshfldo#rdw#
 qhhghg#d#vshfldo#
 fryhu

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1987 Condor Jet Boat 20 ft

1. Customer said we could get as creative as we wanted. (That's trust)
2. We told him he would not be able to see the boat until it was finished. No sneak peaks!
3. We decided to go with the boat colors and stripe curves for cover design.
4. Decided to use a soft backing boat cover material.

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1987 Condor Jet Boat 20 ft CHALLENGES

1. We've never done curve stripes on a cover.
2. Because of the stripes there couldn't be any vertical pleats running through the stripes.
3. We had to boot the steering wheel to get cover flat to avoid more pesky pleats.
4. Had to run more pesky pleats strategically around the motor to avoid affecting the stripes.
5. Painted black vent cap white.
6. Had 53 material pieces sewn to make cover.

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Your Boat is Ready!

8070 N. Glade Ave, Suite B Oklahoma City, OK 73132
BoatmanMarineCanvas.com

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The image features a large, stylized signature logo for "Mike Boatman" in black cursive script. Below the signature, the text "YOUR BOAT IS READY!" is written in a clean, sans-serif font, underlined. At the bottom of the graphic, there is a horizontal strip containing three images: a boat with a teal cover, a close-up of a boat's interior, and the ATAMA logo. The ATAMA logo consists of the letters "ATA" in a stylized font with a red and blue arc above them, followed by the word "MARINE" in a bold, sans-serif font and "FABRICATORS CONFERENCE" in a smaller font below it.

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